



## PET BOTTLING PLANT 21.000 BPH

**RIF**  
LIN\_21

**MODEL**

**BRAND**

**CATEGORY**

Second-hand, Reconditioned, and Guaranteed PET Bottling Line. The line operates at speeds up to 21,000 BPH. Ideal for bottling and packaging still and sparkling water.

Machine List:

- **Blow molder Sidel SBO16 S2**
- **Filler Procomac Gripstar**, complete with Arol capping machine
- **Labeler SACMI Opera 300RF**
- **Shrink Wrapper OCME VEGA S60/2**
- **Handle applicator COMAG**
- **Pallettizer ACMI Rasar P130 2l**
- **Stretch Wrapper TOSA**

Depending on the client's needs, the machines in the line can be replaced with other models (e.g., tray packer or wrap-around packer). **BBM Service's technical office will prepare a custom layout draft based on the client's production requirements.**

To receive more information contact us [info@bbmpackaging.com](mailto:info@bbmpackaging.com) | +39 0345 1826073

Max speed	21.000 bph
Current size (ml)	1500ml 3x2
Container material	PET
Worked product	Acqua piatta - acqua gasata, Still and sparkling water
Number of moulds	16
Mandrel number	220
Number of grippers	8-8
Number of valves	90
Number of capping heads	15

CO2 capability	Sì, Yes
Type of transfer	Neck gripping, Presa a collo
Capper Brand	Arol
Type of label	OPP
Application type	By glue, Con colla
Type of glue	Hot Glue
Number of plates	24
Machine Pitch (mm)	125 mm
Machine type	ROTARY, Rotativa
Working direction	anticlockwise, Antiorario
Max. container height	340 mm
Number of label magazines	1
Packaging Type	Film
Number of lanes	2
Type of handles	Pre-cut cardboard, pre-cut paper
Type of products to palletize	packs/crates, pacchi/casse
Pallets handled	800×1200 mm
Number of plates	24
Automatic interleaf applicator	Si, Yes
Work side	Destro, Right
Warranty	6 months, 6 mesi
Where to audit	BBM Showroom - Lenna (BG)
Electrical Power	400 V - 3 PH - 50 Hz
HMI	Siemens, Schneider
Machine complete of	Printed film centring