



PET BOTTLING PLANT 18.000 BPH

RIF

MODEL

BRAND

CATEGORY
LINEA, LINES

Used, refurbished, and guaranteed PET bottling line. The line operates at a speed of up to 18,000 bph. Ideal for bottling and packaging still and sparkling water.

Machine list:

- **Blow molder SIDEL** SBO12 S2
- **Filler Procomac Gripstar**, complete with Arol capping machine
- **Labeler SACMI** Opera 300RF
- **Shrink wrapper SMI** LSK45F
- **Handle applicator COMAG**
- **Pallettizer OCME** Perseus L12
- **Stretch Wrapper TOSA**
- **Premix RIVI**

According to the customer's needs, the machinery of the line can be replaced with other models (for example: tray packer or wrap-around packer). **BBM Service's technical office will prepare a customized layout draft tailored to the customer's production requirements.**

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Year of construction	2000, 2001, 2004, 2005
Max speed	18.000 bph
Current size (ml)	3x2 1,5l, 3x2 1,5l
Container material	PET
Number of moulds	12
Number of grippers	80
Number of valves	90
Number of capping heads	15

CO2 capability	Si, Yes
Type of transfer	Neck gripping, Presa a collo
Capper Brand	Arol
Type of label	OPP
Application type	By glue, Con colla
Type of glue	Hot Glue
Number of plates	24
Max. container height	340 mm
Packaging Type	Film
Number of lanes	4
Type of handles	pre-cut paper
Type of products to palletize	packs/crates, pacchi/casse
Pallets handled	800×1200 mm
Number of plates	24
Automatic interleaf applicator	Si, Yes
Machine condition	Vista e piaciuta / Revisionata con garanzia, AS IT IS - overhauled and guaranteed, Ready to use with compatible spare parts kits
Warranty	6 months, 6 mesi
Where to audit	BBM Showroom - Lenna (BG)
Electrical Power	400 V - 3 PH - 50 Hz
PLC	Siemens, Siemens S7, SMI
HMI	Sidel, Siemens Pro-face, SMI
Machine complete of	Octabin tipper
Available with separate offer	Brand new molds, Chiller 50 Hz