



## PET BOTTLING PLANT STILL AND SPARKLING WATER - 22.000 BPH

**RIF**  
LN 22

**MODEL**

**BRAND**  
MULTIBRAND

**CATEGORY**  
COMPLETE PET PLANT

Used bottling plant, overhauled and guaranteed, with speed up to 22,000 bph. Bottling plant ideal for bottling still and sparkling water in PET bottles. Current format: 1500 mL.

### Machine list:

- **Blow molder SIDEL** SBO 16S2
- **Labeler PE Labellers** Universal S
- **Shrink Wrapper SMI** SK602F
- **Handle applicator Twinpack**
- **Palletizer ACMI** RASAR P130 21
- **TOSA Stretch Wrapper**

Depending on the customer's needs, the machines in the line can be replaced with other models (example: tray packer or wrap-around). **BBM Service's technical department will prepare a customized draft layout.**

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Year of construction	1992, 1996, 1996, 2000, 2001, 2004
Max speed	22000
Current size (ml)	1500 ml
Container material	Pet
Worked product	Soft Drinks, Sparkling Water, Still water
Number of moulds	16
Number of grippers (in-out)	8 -8
Mandrel number	220
Number of grippers	80

Number of valves	90
Number of capping heads	15
CO2 capability	Yes
Type of transfer	Star transfer
Capper Brand	Arol
Type of label	OPP
Type of glue	Hot Glue
Machine type	Rotary
Working direction	Counter-clockwise
Max. container height	340 mm
Number of label magazines	2
Packaging Type	Film
Number of lanes	6
Type of handles	Pre-cut paper
Automatic interleaf applicator	Yes
Number of reels	1
Machine condition	As It is, Overhauled and Guaranteed, Ready-to-use With Compatible Spare Parts
Warranty	6 months
Where to audit	BBM Showroom - Lenna (BG)
Pallet Format	Epal 1200×800 mm