



## PET BOTTLING PLANT 21.000 BPH

**RIF**  
LIN\_21\_COMBI

**MODEL**

**BRAND**  
MULTIBRAND

**CATEGORY**  
COMPLETE PET PLANT

Second-hand, refurbished, and guaranteed PET bottling plant. The plant operates at a speed of up to 21,000 bph. Ideal for bottling and packaging still water.

Machine list:

- **COMBI** consisting of used **Sidel SBO16 S2 blow molder**, **UNICOM**, and **Gangloff filler**, complete with Zalkin capper
- **SACMI Labeler** Opera 300RF
- **OCME VEGA Shrink Wrapper** S60/2
- **COMAG Handle applicator**
- **ACMI Pallettizer** Rasar P130 2l
- **TOSA Stretch Wrapper**

Based on the customer's needs, the machines in the line can be replaced with other models (e.g., tray packer or wrap-around packer). **BBM Service's technical office will prepare a custom layout draft tailored to the customer's production requirements.**

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Year of construction	2000, 2001, 2005, 2011, 2024, 2024
Max speed	21000
Current size (ml)	3x2 1500 ml
Container material	Pet
Worked product	Still water
Number of moulds	16
Mandrel number	220
Number of grippers	8-8

Number of valves	54
Number of capping heads	13
Type of transfer	Neck gripping
Capper Brand	Zalkin
Type of label	OPP
Application type	With glue
Type of glue	Hot Glue
Number of plates	24
Machine Pitch (mm)	125 mm
Machine type	Rotary
Working direction	Counter-clockwise
Max. container height	340 mm
Number of label magazines	1
Packaging Type	Film
Number of lanes	2
Type of handles	Pre-cut paper
Type of products to palletize	Packs/crates
Pallets handled	Epal 800×1200 mm
Number of plates	24
Automatic interleaf applicator	Yes
Work side	Right
Machine condition	Overhauled and Guaranteed, Ready-to-use With Compatible Spare Parts
Warranty	6 months
Where to audit	BBM Showroom - Lenna (BG)
Electrical Power	400 V - 3 PH - 50 Hz
HMI	Schneider, Siemens
Machine complete of	Printed film centring

