



## PET BOTTLING PLANT 21.000 BPH

**RIF**  
LIN\_21\_COMBI

**MODEL**

**BRAND**

**CATEGORY**

Second-hand, refurbished, and guaranteed PET bottling plant. The plant operates at a speed of up to 21,000 bph. Ideal for bottling and packaging still water.

Machine list:

- **COMBI** consisting of used **Sidel SBO16 S2 blow molder**, **UNICOM**, and **Gangloff filler**, complete with Zalkin capper
- **SACMI Labeler** Opera 300RF
- **OCME VEGA Shrink Wrapper** S60/2
- **COMAG Handle applicator**
- **ACMI Pallettizer** Rasar P130 2l
- **TOSA Stretch Wrapper**

Based on the customer's needs, the machines in the line can be replaced with other models (e.g., tray packer or wrap-around packer). **BBM Service's technical office will prepare a custom layout draft tailored to the customer's production requirements.**

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Max speed	21.000 bph
Current size (ml)	1500ml 3x2
Container material	PET
Worked product	Still water
Number of moulds	16
Mandrel number	220
Number of grippers	8-8
Number of valves	54
Number of capping heads	13

Type of transfer	Neck gripping, Presa a collo
Capper Brand	Zalkin
Type of label	OPP
Application type	By glue, Con colla
Type of glue	Hot Glue
Number of plates	24
Machine Pitch (mm)	125 mm
Machine type	rotary, Rotativa
Working direction	anticlockwise, Antiorario
Max. container height	340 mm
Number of label magazines	1
Packaging Type	Film
Number of lanes	2
Type of handles	Carta pretagliata, Pre-cut cardboard
Type of products to palletize	packs/crates, pacchi/casse
Pallets handled	800×1200 mm
Number of plates	24
Automatic interleaf applicator	Si, Yes
Work side	Right
Warranty	6 months, 6 mesi
Where to audit	BBM Showroom - Lenna (BG)
Electrical Power	400 V - 3 PH - 50 Hz
HMI	Siemens, Schneider
Machine complete of	Printed film centring