



PET BOTTLING PLANT STILL WATER 18.000 BPH

RIF
LIN_18_COMBI

MODEL

BRAND

CATEGORY
LINEA, LINES

Used, refurbished, and guaranteed PET bottling plant. The plant operates at a speed of up to 18,000 BPH. Ideal for bottling and packaging still water.

Machine list:

- **COMBI unit, consisting of Blow Molder SIDEL**SB012 S2, **UNICOM** module for eliminating air conveyors, **Gangloff filler**, complete with Zalkin capping machine
- **Labeler SACMI** Opera 300RF
- **Shrink Wrapper SMI** LSK45F
- **Handle applicator COMAG**
- **Pallettizer OCME** Perseus L12
- **Stretch Wrapper TOSA**

According to the customer's needs, the machines in the plant can be replaced with other models (e.g., tray packer or wrap-around packer). **BBM Service's technical office will prepare a customized layout draft tailored to the customer's production requirements.**

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Year of construction	2000, 2001, 2004, 2005
Max speed	18.000 bph
Current size (ml)	3x2 1,5l
Container material	PET
Number of moulds	12
Number of valves	54
Number of capping heads	13
Type of transfer	Neck gripping, Presa a collo

Capper Brand	Zalchin
Type of label	OPP
Application type	By glue, Con colla
Type of glue	Hot glue, Hot Glue
Number of plates	24
Max. container height	340 mm
Packaging Type	Film
Number of lanes	4
Type of handles	Carta pretagliata, Pre-cut cardboard
Type of products to palletize	packs/crates, pacchi/casse
Pallets handled	800×1200 mm
Number of plates	24
Automatic interleaf applicator	Si, Yes
Machine condition	AS IT IS - overhauled and guaranteed, Ready to use with compatible spare parts kits
Warranty	6 months, 6 mesi
Where to audit	BBM Showroom - Lenna (BG)
Electrical Power	400 V - 3 PH - 50 Hz
Pressure	6 bar
HMI	Sidel, Siemens Pro-face, SMI, Schneider
Machine complete of	Octabin tipper
Available with separate offer	Brand new molds, Chiller 50 Hz